

SLM[®]

PRODUCTION READY

SELECTIVE LASER MELTING

280 2.0

MULTIPLE LASERS AND PROCESS STABILITY

FOR DEMANDING APPLICATIONS

PREMIUM QUALITY **AND THE HIGHEST PRODUCTIVITY**

Larger build chamber and multiple lasers increase productivity without sacrificing build quality

With a build plate 25% larger than standard mid-sized machines to fit more parts per build, high-power and multi-laser machines further promote production-oriented additive manufacturing. The leader in multilaser systems, SLM Solutions offers a patented multilaser scan strategy to minimize soot interference, alter layer stitching and deliver results with the same density and mechanical properties as single-laser builds.

Open system architecture puts selective laser melting users in control; your powder, your parameters

All SLM® systems allow the use of materials from any supplier. The integrated SLM® Build Processor and open software architecture offer the freedom to run standard parameters or optimize them to meet specific production needs and gain a competitive advantage. In addition, refined parameters and an identical optical bench allow processes to be directly transferred to other machines, such as scaling up to the SLM®500.

*INDUSTRY-LEADING
GAS FLOW DELIVERS
CONSISTENT QUALITY*

UP TO TWO
700
WATT LASERS

SLM[®]280

2.0



TECHNICAL SPECIFICATIONS

Build Envelope (L x W x H)	280 x 280 x 365 mm reduced by substrate plate thickness
3D Optics Configuration	Single (1x 400W or 1x 700W), Twin (2x 400 W or 2x 700W) Dual: 1x700W and 1x1000W IPG fiber laser
Real Build Rate	up to 113 cm ³ /h*
Variable Layer Thickness	20µm - 90µm, more available on request
Minimum Feature Size	150 µm
Beam Focus Diameter	80 - 115 µm
Maximum Scan Speed	10 m/s
Average Inert Gas Consumption in Process	8 l/min (Argon)
Average Inert Gas Consumption in Purging	110 l/min (Argon)
E-Connection / Power Input	400 Volt 3NPE, 63 A, 50/60 Hz, 3.5-5.5 kW
Compressed Air Requirement	ISO 8573-1:2010 [1:4:1] 7 bar
Machine Dimensions (L x W x H)	3150 mm x 1280 mm x 2470 mm

*depending on material and build part geometry

POWERFUL **AND COMPACT**

1

Multi-laser technology was pioneered by SLM Solutions, who remain the market-leaders in multilaser installations. The SLM@280 can be equipped with up to two 700W fiber lasers to accelerate the printing process of many metal additive powders.

2

Patented bi-directional powder recoating helps reduce manufacturing time by depositing a new layer of powder in both directions without having to return to a “home” position.

3

Paired with a Powder Sieving Machine (PSM), the SLM@280 offers material flexibility. Manual sieves allow efficient material changeover for adaptable production while maintaining safety and quality.

Overflow powder is collected into a sealed bottle, transferred to the PSM for sieving and returned to the build process while maintaining an inert environment and offering traceability.

INNOVATION **BECOMES STANDARD**

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SLM Solutions is known as the innovation leader in selective laser melting. Features such as bi-directional powder recoating to reduce manufacturing time, open powder architecture allowing use material from any supplier, and full process parameter access for custom development come standard on every selective laser melting machine.

POWDER HANDLING OPTIONS

SLM Solutions closed-loop systems utilize a holistic powderhandling approach with the complete separation of operator and exposed powder. Door-integrated glove boxes on all machines eliminate direct contact of powder by operators and the minimization of powder handling outside an inert atmosphere maintains powder quality.

The second generation SLM@280 system offers the same high-quality process technology as the third generation, but with a manual powder sieve for flexibility with material changeover.

QUALIFIED MATERIAL SOLUTIONS

SLM Solutions offers expert know-how that drives unique specifications to assure mechanical properties through the combination of machine, parameters and powder audited for composition, quality, and flowability. Our material experts are always collaborating with customers to develop and source new alloys optimized for selective laser melting.

QUALITY ASSURANCE OF THE SELECTIVE LASER MELTING PROCESS

Comprehensive monitoring and quality assurance enable a high degree of process documentation and verification. Chamber temperature, oxygen, gas flow, and other variables are constantly monitored and logged to ensure consistent, high quality builds. Layer Control System (LCS), Melt Pool Monitoring (MPM), and Laser Power Monitoring (LPM) monitor various systems to detect possible irregularities.

CONSULTATIVE DEVELOPMENT AND EXPERT KNOWLEDGE-SHARING

SLM Solutions' consulting, applications, training and service teams put customer success first to ensure their return on investment is maximized. Our experts works with customers every step of their additive journey, from application identification and development to full serial production ramp-up.